



# ST-254D

## ◆ 双针自动裤耳机 ◆ Automatic Belt Loop Setter

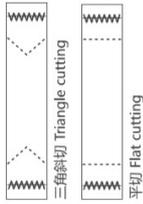


SCAN HERE TO SEE  
OPERATION VIDEO



扫描二维码观看操作视频

● 切口头特点Cutting mode :



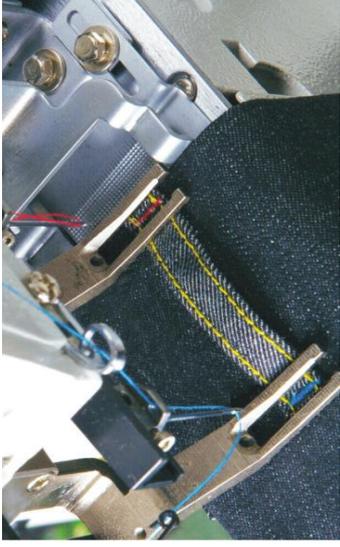
采用缝料直驱系列双针机头，自动拉裤耳，量长度，自动剪，折裤耳，再自动两端打套结，一次性完成裤耳的缝制工作。适用于牛仔、休闲裤的钉裤耳工序。

系统自动识别接驳裤耳，并将接驳裤耳自动剔除；

With Sewtech direct drive sewing head, it is high speed, robust and durable. Target to jeans, twill woven materials. Automatic cut and fold belt loop, twin needle adjustable for the length, width, finish belt loop 2 bar tacks at same time.

System automatically identify failed belt loop, feed into dust bag, only good belt loops will be tacked.

预设的裤耳结型/preset belt loop patterns



型号Model	ST-254D
最高缝纫速度Highest sewing speed	2,700rpm (缝制间距3.4mm)/Below2700rpm(Sewing space of 3.4mm)
旋梭Hook	垂直半回转旋梭 油芯注油/Vertical hook of semi-rotary,oil feeded by oil-wick
机针Needle	DP*17#19#-#21
线规格范围 Thread No.	棉线#30-#50细纱线#30-#50/Cotton #30-#50 Spinning line
更换针线Number of stitches	操作盘选择方式/Operation panel option
加固缝图案记忆量 Reinforce the sewing pattern memory	标准容量9个图案/Standard size 9 designs
线迹调整方式 Adjustment of stitch	操作盘输入方式/Operation panel input mode
加固缝宽度Reinforced seam width	1.0mm-3.5mm
加固缝长度Reinforced seam length	5.0mm-22.0mm
压脚上身量Press foot rise in quantity	21mm(从针板平面到压脚底面)/21mm(From needle plate to presser foot)
送布方式Cloth feeding mode	连续送布 (脉冲马达驱动方式) /Continuous feed(Pulse motor drive mode)
缝纫机驱动方式Sewing machine drive mode	缝纫机DD,AC伺服马达 (550W)/Sewing machine DD,ACservo motor(550w)
针间距调整方式 Needle distance adjustment method	针部手动调整方式/Manual operation 旋梭脉冲马达驱动方式 (0.01mm单位) /Rotary hook pulse motor driving model
裤带宽度Belt width	7-20mm
加固缝裤带长度Reinforce sew the belt length	45-75mm
重量Weight	245kg
电源Power	AC220V
气压Air pressure	0.5Mpa 1.8L/min